

Scotchman Hydraulic Punch And Die Safety Manual

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How to Align a Punch and Die on a Scotchman Ironworker - STANDARD Dies 13447.Scotchman 90 ton Hydraulic Ironworker How to assemble a SCOTCHMAN #20 Punch /u0026 Die STORAGE DRAWER and Tool Table - USA MADE Scotchman-5014ET—50-Ton-Hydraulic-Ironworker—USA-made How to Install an OFFSET Die on a SCOTCHMAN for Punching Angle Iron SAFETY Video for SCOTCHMAN 6509, 9012, /u0026 12012 Ironworker Models How to assemble a SCOTCHMAN #40 Punch /u0026 Die STORAGE DRAWER on the Tool Table Extension - USA MADE Round Tube Punch- Scotchman Ironworker Tooling USA Made
Scotchman Ind. Do 8514 safety video
HOW TO Operate a SCOTCHMAN Ironworker - 65-120 ton models -USA MadeSCOTCHMAN INDUSTRIES-60-Ton-Ironworker Ironworker Punching with ADVANCED Multi-Load MEASURING System by SCOTCHMAN—USA-MADE DIY Electric Hydraulic Hole Puncher Station - Punch Holes Easily in Thick Steel You Need This Tool - Episode 61 | Punch Flare Dies and Hydraulic Punch Kit 50 Ton Brand New Scotchman Ironworker With Built In Notcher, Mdl. 50514 - CM From Sterling Machinery Manual Pipe Notcher Blanking Punch Die Set - The Punch Punching Metal In An Ironworker 200 Holes in 30 Minutes - Shop Press Punch Table Harbor Freight - 14 Piece Hydraulic Punch Driver Kit (Item#96719)
diy punch /u0026 diePiranha Ironworker Machine Walkaround Scotchman Industries Factory Tour - Home of the Hydraulic Ironworker - USA Scotchman-Round-Tube-Punch Scotchman 314 Hydraulic punch /u0026 Shear Easiest way to REMOVE a SNAP-RING from a SCOTCHMAN Punch Difference between a STANDARD Die vs an OFFSET Die—SCOTCHMAN-Ironworker Scotchman Porta Fab 45 Used Single Phase Hydraulic Punch /u0026 Shear Scotchman Hydraulic Ironworker 50 Years USA Made Metal Fabrication Equipment Scotchman Ironworker Tooling: Mandrel Tube Punch Scotchman Hydraulic Punch And Die
In-Stock Punches & Dies. Scotchman offers a full line of punches and dies for our Ironworkers. All shaped punches are keyed standard for safe & positive punch alignment. Shapes include round, round offset, metric, oval, square, corner turning, hexagon, picket, and trimming and cut-off. Scotchman Industries has hundreds of punches and dies available in-stock for every model.

[Ironworkers | In-stock punches & dies | custom ... - Scotchman](#)

Custom Punches & Dies Over the years, Scotchman Industries has designed and manufactured thousands of special sizes and shapes of punches and dies. Shown below are a few samples we ’ ve made. In addition to punches & dies, Scotchman can design and manufacture custom tools including: brakes, shears and V- notchers for your special application.

[Ironworkers | custom punches & dies | metal punch...](#)

The struggle is real when trying to use a standard punch and die set to punch a hole close to the web on a piece of angle iron, as it restricts just how close you can get to the edge. Punching close to the web shouldn’t be a struggle. It’s not when you use an offset die. By using an offset die you are able to get within 1/4” of the web.

[Custom Tooling: Punches & Dies - Scotchman Ironworker](#)

Scotchman Hydraulic Punch And Die Scotchman offers a full line of punches and dies for our Ironworkers All shaped punches are keyed standard for safe & positive punch alignment Shapes include round, round offset, metric, oval, square, corner turning, hexagon, picket, and trimming and cut-off

[\[DOC\] Scotchman Hydraulic Punch And Die Safety Manual](#)

Individual sizes of standard round shape Scotchman #20 Punches & Dies.Dies are set up with a 1/32 inch clearance, ideal for mild steel punching from 3/16 up to 1/2 inch thick. Please call us for a recommendation on other materials or thicknesses.

[Scotchman Ironworker #20 Round Punches & Dies](#)

Scotchman #20 Individual Punch & Die Tooling. Individual sizes of standard Scotchman #20 Punch and Die Tooling are available in round, square, oblong and hexagon shapes. Dies are set up with a 1/32 inch clearance, ideal for mild steel punching from 3/16 up to 1/2 inch thick. Please call us for a recommendation on other materials or thicknesses.

[Scotchman Dvorak Ironworker #20 Individual Punch & Die...](#)

Align the die to the punch, making sure that you have equal clearance all the way around the punch. 9. Tighten die holder bolts. 10. Replace the guard and stripper. 11. Turn the machine on. Punch up and down with no material to make sure that you have the proper clearance between the punch and die. 12. Now that your punch and die is properly aligned you’re ready for business.

[How to Align an Ironworker Punch and Die - Scotchman](#)

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[Scotchman Hydraulic Punch And Die Safety Manual](#)

For over 50 years, Scotchman Industries has sold hundreds of hydraulic ironworkers to customers who were not looking for an ironworker, but bought the machine because Scotchman was able to build a custom tool for their special application (that mounts in an ironworker). These custom tools include custom punches and dies, custom brakes and custom tooling .

[Ironworker Accessories | Ironworker Punches ... - Scotchman](#)

Scotchman Industries ’ ’ Sleeping Giant ’ is our fully-integrated, FI 8510-20M hydraulic ironworker. Pound for pound, ton for ton, and dollar for dollar, there is nothing on the market that compares to this ironworker machine. This machine has five built-in work stations that include: 85 tons of punching capacity (1-1/16 ” in 1 ” 65,000 tensile mild steel), 20 ” wide flat bar shear (capable of shearing 1 ” x 12 ” and 3/4 ” x 20 ”), 6 ” x 6 ” x 1/2 ” crop off angle shear, round ...

[Ironworkers | Metal Shear | Punch Machine - Scotchman](#)

We are proud to manufacture and stock punches, dies, shear blades, and accessories for all Scotchman ® ironworkers. Our 140 Years of Quality, Service and Delivery has outlasted all others. All stock punches, dies, blades, and accessories ship same day and specials ship in as little as 24 hours.

[Scotchman™ Punches, Dies ... - Cleveland Punch & Die](#)

One Round Punch & Die: Max. Dia. 1-1/4” Punch Jog Control: Adjustable Electric Stroke Control with Scale: Electric Remote Foot Pedal: 24” Flat Bar Shear with 4-Way Reversible Blade (1” x 6”, 1/4” x 24”) Shear Table with Miter Fence: Angle Shear Capacity at 90 ° 6” x 6” x 3/8” and 5” x 5” x 1/2” Tool Table Work Area: Slug Receptacle: Two-Stage Hydraulic Pump

[6509-24M | Ironworkers | pipe notching | steel shear](#)

Both stock and non-stock Scotchman punches and dies ship within one to two days. Select an option below to request a quote for your Scotchman ironworker tooling – or call now to speak with a knowledgeable American Punch sale representative: 800.243.1492.

[Scotchman™ Ironworkers Punches, Dies, Tooling](#)

The sides thrust encountered in punching a partial hole can force the punch against the die and result in punch and die breakage. Contact both sides of the punch stripper. Punch holes with sufficient material around the hole so that contact will be made on both sides of the punch stripper. Stripping forces can be severe.

[Scotchman Ironworker Safety Procedures](#)

11/16 x 1-1/2 inch #45 Oblong Punch & Die for Scotchman and Dvorak Ironworkers.

[scotchman ironworker dies for sale | eBay](#)

Se Habla Español) Scotchman Ironworker-Standard Features 50 Ton Punch Station(1-1/4” in 1/2” Keyed Punch Ram for Safety 6” Throat Depth 2” Die Holder Punch Nut with Wrench& Stripper One Round Punch& Die: Max. Dia. 1” Adjustable Stroke Control Angle Shear Capacity 4” x 4” x 3/8” at 90 ° and 2” x 2” x 3/8” at 45 ° 14” Flat Bar Shear with 4-Way Reversible Blade(3/4” x 4” 1/2” x 8” 3/8” x 10” 1/4 ...

[Punches & Dies - Scotchman](#)

Round Punch & Die Max. 1 ” Diameter 2 Die Holder Punch Nut w/Wrench & Stripper Universal Bolster for Punching of Flat Bar & Angle Stationary Foot Pedal All Standard Safety Guards. MACHINE FEATURES: (4) Separate Work Stations: Punching Station Flat Bar Shear Coper Notcher Open Stations Equipped w/Angle Shear. Adjustable Electric Stroke Controls Keyed Punch Ram Forklift Accommodation

[50 TON SCOTCHMAN | IRONWORKER - Machinery Connection](#)

11/16 x 1-1/2 inch #45 Oblong Punch & Die for Scotchman and Dvorak Ironworkers. \$172.00. \$13.63 shipping, 9 watching. Watch. Lot of S.T. Co. Ironworker Steel Punch Die Hole Punches Dies. \$49.99. \$8.40 shipping. Watch. 3/16 x 3/4 inch Oblong Punch and Die for Piranha Ironworkers. \$134.00.